

WPQ Certificate Page 1 of 2 REF 0230308/002/066

Welder Performance Qualification (WPQ) Certificate

Qualification: **NEN EN 287-1: 2004 / A2-2006**

Manufacturer's name: [Redacted] Address: [Redacted]

Office: [Redacted] Date: [Redacted] Welder name: [Redacted] Welder ID number: [Redacted] Weld test number: [Redacted] Welder's Date of Birth / Passport ID Number: [Redacted] Welder's signature: [Redacted]

WSP number: **2010-111-FF** Revision number: **000** The validity of this certificate expires on: **22-jul-2010** Place of testshop or the Rotterdam / shop Date of test: [Redacted]

Materials and Welding Details

Material specification, type and group - Side 1: [Redacted] Material specification, type and group - Side 2: **S355J2G3, group 1.2**

Welding and joining process: [Redacted]

File type and designation: **EN ISO 2550: I 42 S B 12 H5, Ø2,5-3,25mm**

Welding and joining position: [Redacted]

Type of joint (sketch - showing dimensions):

Variables	Weld Test Details	Range of Approval	Variables	Weld Test Details	Range of Approval
Welding Process	111	111	Flare outside diameter (mm)		
Plate or pipe (thickness)	Plate	Plate / pipe	Welding position	FF	FA, FB, FC
Test piece thickness (mm)	15,0	3,0 - 30,0	Grouping (thickness)	Not Applicable	Allowed
Joint type	BW	BW / FB	One side	One side	Two sides
Test Results (plate satisfactory, unsatisfactory)	Satisfactory		Result		

We certify that the welder's performance is satisfactory and that the test piece is satisfactory, welded and tested in accordance with codes EN 287-1: 2004 / A2-2006.

Organized by: [Redacted] Date: [Redacted]

VOM C CHECKLIST A ANNEMERS

Certificaat

Working with flange connections according to protocol
Werken aan flensverbindingen volgens protocol (H-1000-FC-0111)

Name/naam: [Redacted]

Date of birth/geboortedatum: [Redacted]

Place of birth/geboorteplaats: [Redacted]

Date of theory examination/datum theoretische examen: [Redacted]

Date of practical examination/datum praktische examen: [Redacted]

Date of issuance/datum uitgifte: **03-09-2012**

Place of issuance/datum van uitgifte: [Redacted]

Authority of the examination center: **Namets het Examenbureau SKTV**

Certified / Gecertificeerd

5 years / 5 jaar

5 years / 5 jaar

Dutch/Nederlands

Let op de geldigheid van de certificaten



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